

Before You Begin

Before starting the installation process, please read these instructions. Follow all standard safety precautions, such as wearing appropriate PPE, using the right tools, and adhering to industry standards.

Step 1 Preparing the Bracket

1. Prepare the Bracket (BRK-LDR-DN-X4FE-001-10) for assembly.
2. Start by positioning the Bracket with the front facing you (Diagram A).

Step 2 Creating & Positioning the Studs

IMPORTANT: On the front of the Bracket, tappers must be positioned with the input port on the left. On the back of the Bracket, tappers can be installed with the input port on either the left or right.

1. To secure the tappers at the front of the Bracket, studs must be created. (Two) studs are required for each taper.
2. Decide on the orientation of all tappers based on the cable routing for both the front and rear (if needed) of the bracket.
3. To create the studs, start by inserting the 10-32x2 Screw into the rear of the Bracket and pushing it forward to the front. Refer to the hole location indicated in **Diagram B**. Once the Screw is securely in place, tighten it using the serrated nut. Repeat this process for the remaining studs required for the other tappers. (**Diagram B** and inset)
4. If tappers are required for the back of the bracket, repeat the stud process as defined above, ensuring to note the hole locations for input ports on either the right or left side.

GETTING STARTED

Compatibility:

- DN-34Fx, DN-44Fx, DN-54Fx, DN-64Fx, DN-74Fx, DN-84Fx, DN-94Fx, DN-04Fx, DN-14Fx (rev. F)

Package Contents of BRK-LDR-DN-x4FE-001

- (1) Bracket (Part BRK-LDR-DN-x4FE-001-10)
- (16) 10-32x2.0 FHPHILSS Screws
- (32) 10-32 Serrated Nuts
- (1) Instruction Sheet

Tools

- Phillips-Head Screwdriver
- Adjustable Wrench

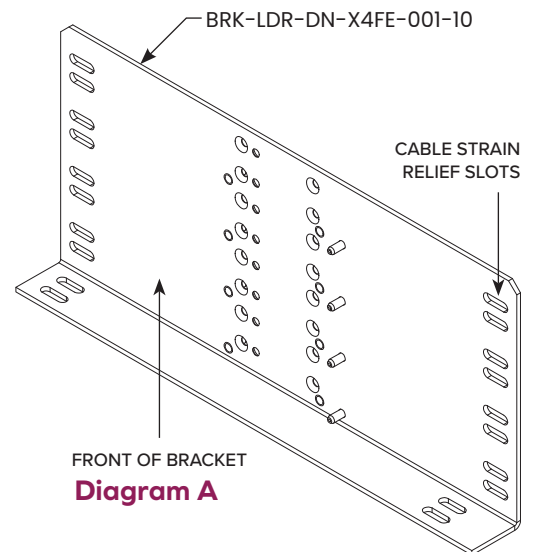


Diagram A

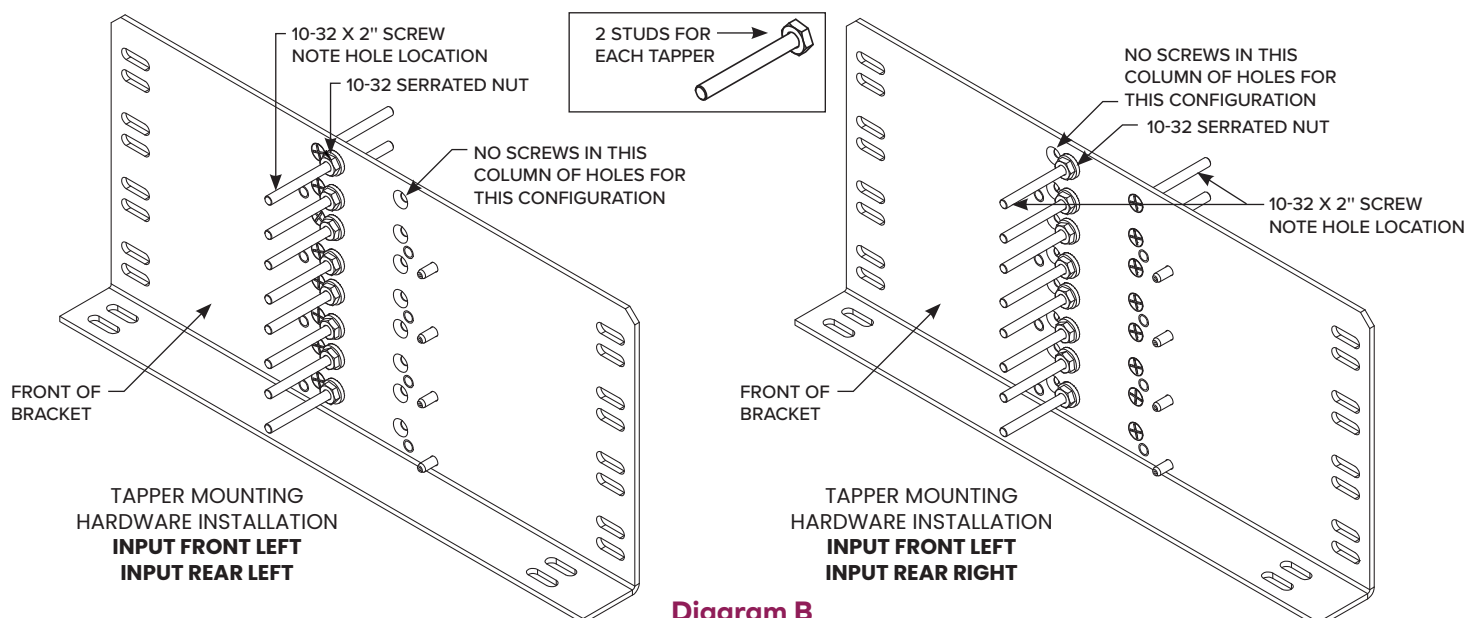


Diagram B

Step 3 Mounting the Tappers

1. To secure the tappers on the Bracket, slide the tapper onto the studs, ensuring that the tapped port is facing outward. Place the tapper on the **support pin** and fasten it in position with a Serrated Nut. (Diagram C)
2. Repeat this process for the other tappers at the front and rear of the Bracket.
3. Position the finished Bracket in the installation location. (Diagram D)

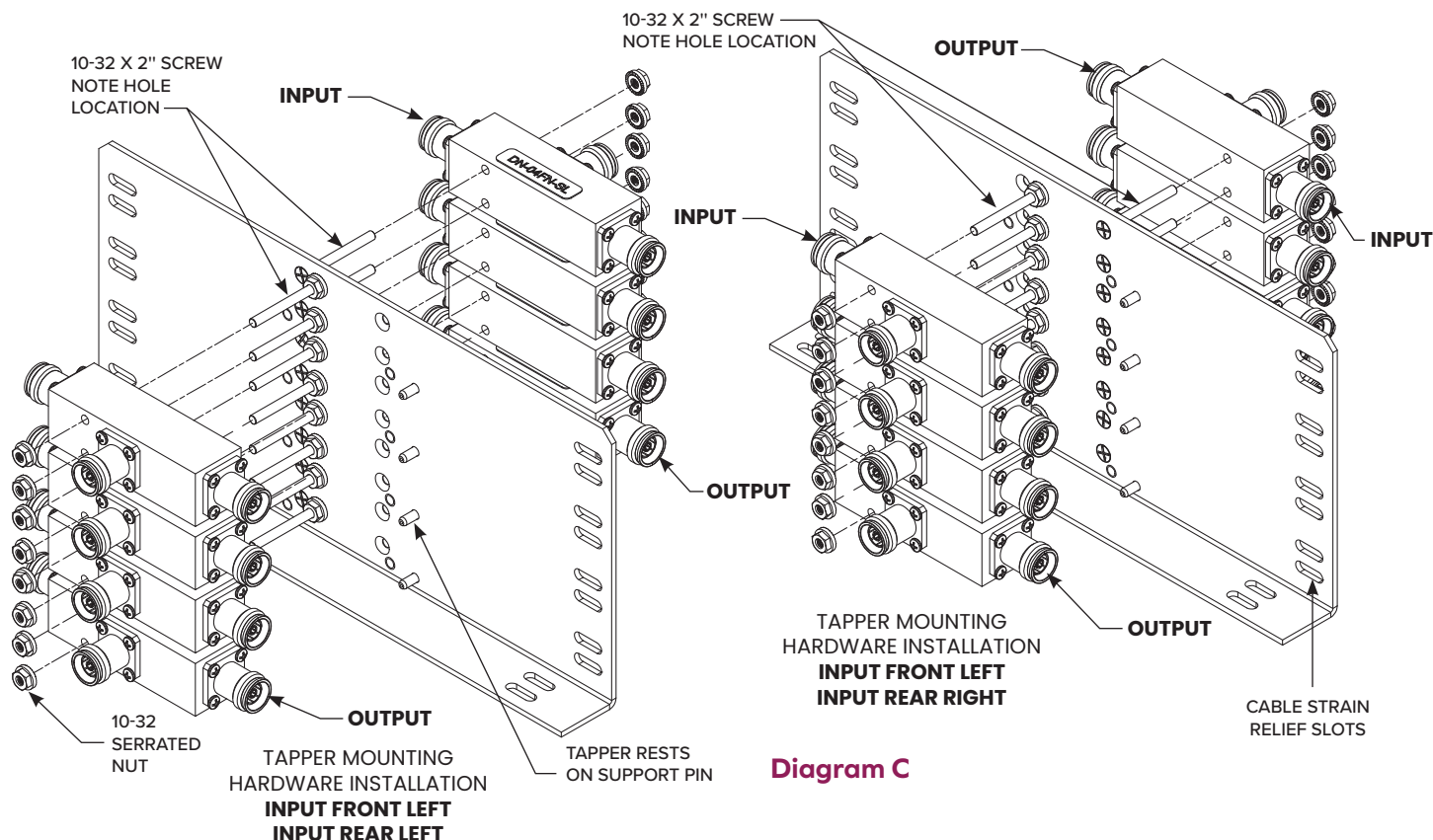


Diagram C

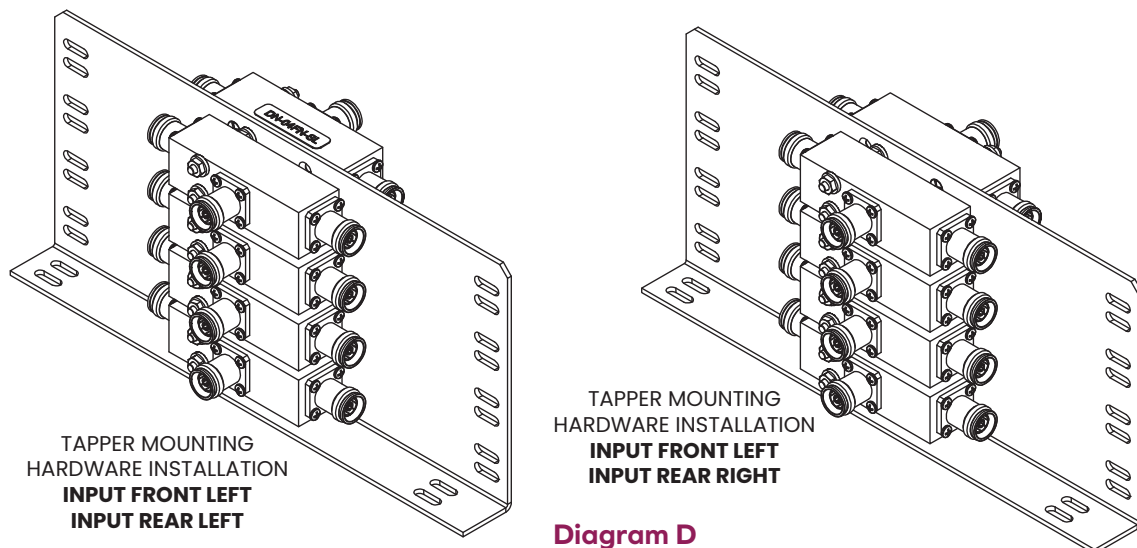


Diagram D

